



Face Material

| weight | thickness | material |
|-------------------------------|--------------------|---------------------------|
| 60±10%/m ² ISO 536 | 0.07±10%mm ISO 534 | uncoated white matt paper |

Liner

| | | |
|--------------------------------|---------------------|---|
| 55 ±10%/m ² ISO 536 | 0.055±10%mm ISO 534 | Single-color plastic-coated white CCK release paper |
|--------------------------------|---------------------|---|

Adhesive

General-purpose hot melt adhesive with high initial tack and excellent performance on many packaging materials. Not suitable for application on PVC surfaces. Bottles with small diameters and irregular surfaces or frequently squeezed are not recommended. A comprehensive labeling test must be conducted in the final use environment before applied. Suitable for low temperatures or rough surfaces. Usually used with films.

Peel adhesion

| | | |
|--|--|--|
| Initial adhesion 14N/25mm FTM 9 st.st | 20 minutes Peel adhesion value on steel at 180° 16N/25mm or tear off FTM 1 st.st | 20 minutes Peel adhesion value on steel at 90° 8N/25mm or tear off FTM 2 st.st |
|--|--|--|

Temperature

| | |
|------------------------|--------------------------------------|
| Min. Appl. Temp. 10 °C | Service Temp. -15~65°C (after 24hrs) |
|------------------------|--------------------------------------|

Applications

This product has good adhesion properties and is widely used in price tags, computer printed labels and matte labels.

The above suggestion, application, and elaboration are not intended as the guarantee of Siga. All sales of Siga products shall be tested by customer in the final environment to confirm compliance with the requirements of the use of environment.

Printing Methods

The surface material has excellent ink absorption and is suitable for a variety of printing methods, including laser and inkjet printing. Matte paper with a rough surface, suitable for printing and printing of simple graphics. Used in office, logistics and other industries.

Shelf life

12 months, applicable only to the material delivered by Siga which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 23±2°C and 50±5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.